

DOREL HOME FURNISHINGS EUROPE LTD

BUILDING 4, IMPERIAL PLACE, MAXWELL ROAD, BOREHAMWOOD, HERTFORDSHIRE. WD6 1JN

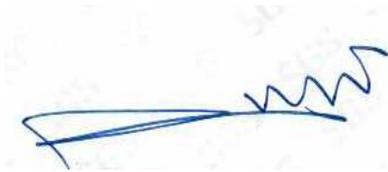
The following sample(s) was / were submitted and identified on behalf of the client. SGS is not responsible for the authenticity, integrity and results of the data and information and / or the validity of the conclusion. Results apply to the sample as received.

Sample Description	HT CONVERTIBLE FUTON
Style / Item No.	2211429WCUK
Buyer Name	DOREL HOME FURNISHINGS EUROPE LTD
Manufacturer Name	CHANGZHOU HARVEST FURNITURE CO., LTD
Supplier Name	CHANGZHOU HARVEST FURNITURE CO., LTD
Country of Origin	CHINA
Country of Destination	UK
Sample Receiving Date	OCT 10, 2019
Test Performing Date	OCT 10, 2019 TO OCT 17, 2019

Test Result Summary

Test(s) Requested	Result(s)
EN 12520:2015	PASS
Durability operation for 10000 cycles (In accordance with EN 13759:2012 Furniture – Operating mechanisms for seating and sofa-beds – Test methods)	PASS
Remark:	
1. This declaration of conformity is only based on the result of this laboratory activity, the impact of the uncertainty of the results was not included.	
2. For further details, please refer to the following page(s).	

Signed for and on behalf of
SGS-CSTC Co., Ltd. Anji Branch




David Fan
Approved Signatory



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Test Conducted: EN 12520:2015 Furniture - Strength, durability and safety – Requirements for domestic seating

Test Result:

Test Item	Test Method & Test Requirement	Test Result
General requirements (EN 12520:2015, 5.1)		
General requirements (EN 12520:2015, 5.1)	<p>All parts of the seating with which the user comes into contact, during intended use, shall be designed to ensure that physical injury and damage are avoided.</p> <p>These requirements are met when:</p> <p>a) edges of the seat, back rest and arm rests, which are in contact with the user when sitting are rounded or chamfered. All other edges accessible during use shall be free from burrs and/or sharp edges;</p> <p>b) ends of hollow components are closed or capped.</p> <p>Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.</p> <p>It shall not be possible for any load bearing part of the seating to come loose unintentionally.</p> <p>All parts which are lubricated to assist sliding shall be designed to protect users from lubricant stains when in normal use.</p>	PASS
Shear and squeeze points (EN 12520:2015, 5.2)		
Shear and squeeze points when setting up and folding (EN 12520:2015, 5.2.1)	<p>Unless 5.2.2 or 5.2.3 are applicable, shear and squeeze points, as defined in 3.3, that are created only during setting up and folding, including tipping seat, are acceptable, because the user can be assumed to be in control of his/her movements and to be able to cease applying the force immediately upon experiencing pain.</p> <p>The edges of parts moving relative to each other and creating shear and squeeze points shall be as specified in 5.1.</p>	PASS
Shear and squeeze points under the influence of powered mechanisms (EN 12520:2015, 5.2.2)	<p>With the exception of tipping seats there shall be no shear and squeeze points created by parts of the seating under powered mechanisms e.g. springs and gas lifts.</p> <p>NOTE: Electrically operated seating is covered by EEC Directives for EMC, Machinery, Low Voltage or Medical Devices.</p>	PASS
Shear and squeeze points during use (EN 12520:2015, 5.2.3)	<p>There shall be no shear and squeeze points created by loads applied during normal use.</p> <p>The loads applied during normal use can be found in Table 1.</p> <p>Shear and squeeze points are not acceptable if a hazard is created by the weight of the user during normal movements and actions, e.g. attempting to move the seating by lifting the seat or by adjusting the backrest.</p> <p>NOTE: This hazard is best prevented by the use of automatic locking mechanisms.</p>	PASS



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Test Item	Test Method & Test Requirement	Test Result
Stability (EN 12520:2015, 5.3)		
The seating shall fulfil the relevant requirements of EN 1022.		
All seating except loungers (EN 1022:2018, 7)		
General (EN 1022:2018, 7.1)	The stability tests are not applicable to seating which has both the height of the seat loading point < 200 mm and a mass < 5 kg.	/
Test procedures, all seating (EN 1022:2018, 7.3)		
Forwards overturning (EN 1022:2018, 7.3.1)	Apply a force F_1 of 600 N (for seating with multiple seats apply two forces simultaneously) vertically at the point on the centre line of the seat 60 mm behind the front edge of the load bearing structure. Apply a force F_2 of 20 N horizontally outwards from the point each vertical load contacts the seat surface for (5 ± 2) s. For seating with a leg rest to support the weight of the user, repeat the test procedure on the leg rest with the leg rest fully extended. The seating shall not overturn.	PASS
Forwards overturning for seating with foot rest (EN 1022:2018, 7.3.2)	For seating with tubular foot rests or the foot rest depth is less than 120 mm, apply the vertical force F_1 of 600 N at the most onerous point along the tube centre line or the middle of the foot rest surface. For all other seating with foot rests apply the vertical force F_1 of 600 N at the most onerous point 60 mm from the edge of the foot rest. Apply a force F_2 of 20 N horizontally outwards from the point the vertical load contacts the foot rest surface for (5 ± 2) s. The seating shall not overturn.	NA
Corner stability test (EN 1022:2018, 7.3.3)	This test is only applicable on seating possible to apply the loading pad at the specified position. Define the loading point 60 mm from the edge of the load bearing structure on a line as specified at the corner. Apply a force F_1 of 300 N vertically at the loading point for (5 ± 2) s. For seating with multiple seats apply the force F_1 at the loading point on one outside seating position. The seating shall not overturn.	NA
Sideways overturning, all seating without arm rests (EN 1022:2018, 7.3.4)	This test is applicable to all seating where the top edge of the seat on the transverse plane is 50 mm or less above the height of the loaded seat loading point. Apply a force F_1 of 600 N vertically at a point 60 mm behind the edge of the load bearing structure on the side nearest the stopped feet and on the seat transverse plane. In the transverse plane, apply a sideways force F_2 of 20 N horizontally outwards from the point the vertical load contacts the seat surface for (5 ± 2) s. The seating shall not overturn.	NA



Test Item	Test Method & Test Requirement	Test Result
Sideways overturning, all other seating with arm rests (EN 1022:2018, 7.3.5.2)	This test is applicable to all seating with arms on the transverse plane is more than 50 mm above the seat loading point. Apply a force F_1 of 250 N vertically at a point 100 mm to the seat median plane nearest the stopped feet and on the transverse plane. Apply a force F_2 of 350 N vertically at a position on the centre line of the arm up to a maximum 40 mm inwards from the outside edge of arm structure on the transverse plane, but not less than 40 mm from the front or rear edge of the arm structure. If the transverse plane does not intersect with arm rest, apply force F_2 at 40 mm from the front or rear of the arm structure nearest the transverse plane. Apply a horizontal force F_3 of 20 N outwards and perpendicular to the line joining the stopped feet, for at least 5s, at the upper surface of the seat or arm rest in line with the vertical force F_2 . The seating shall not overturn.	PASS
Sideways overturning, all other seating with raised side edges (EN 1022:2018, 7.3.5.3)	This test is applicable to all seating where the seat top edge on the transverse plane is more than 50 mm above the seat loading point. Apply a force F_1 of 250 N vertically at a point 100 mm to the seat median plane nearest the stopped feet and on the transverse plane. Apply a force F_2 of 350 N at a position no greater than 40 mm inwards from the outside edge of the raised edge on the side nearest the stopped feet and on the transverse plane. If the distance between the loading points is less than 200 mm, apply a force that provides the same overturning moment of the combined forces F_1 and F_2 at the most suitable point on the transverse plane. Apply a horizontal force F_3 of 20 N outwards and perpendicular to the line joining the stopped feet, for (5 ± 2) s, at the upper surface of the raised edge in line with vertical force F_2 . The seating shall not overturn.	NA
Rearwards overturning all seating with back rests (EN 1022:2018, 7.3.6)	The test is not applicable to seating that has adjustable back rest inclination that cannot be locked in position. Apply a vertical force F_1 of 600N to the seat at seat loading point. Apply the force F_2 ($F_2 = 80$ N if $H \geq 720$ mm; $F_2 = 0.2857(1000-H)$ N if $H < 720$ mm. $H =$ Height of loaded seat above the floor, in mm) for (5 ± 2) s horizontally rearwards to the seating back at back loading point B, or at the top edge of back rest, whichever is the lower. When the seating has more than one sitting place, apply the procedure on two most adverse sitting places simultaneously. The seating shall not overturn.	PASS
Additional test procedures for seating with reclining back rests (EN 1022:2018, 7.4)		
Tilt chairs (EN 1022:2018, 7.4.2)	The test method applies to all values of $\theta \geq 10^\circ$ and values of γ between 90° and 170° . If the seating has a locking system it shall be disabled. Load the seat with 11 loading discs so that the discs are firmly settled against the back rest. Apply the loads for (120 ± 60) s. The seating shall not overturn.	NA



Test Item	Test Method & Test Requirement	Test Result
Reclining seating with leg rest (EN 1022:2018, 7.4.3)	The test method applies to all values of $\theta \geq 10^\circ$ and less than 55° and values of γ between 90° and 170° . All other reclining seating with leg rests shall be tested as tilting seating. With the seating in the fully reclined configuration, load the back of the seat with 8 loading discs and place 3 loading discs onto the leg rest at a distance Z from the intersection of the seat and back. Apply the loads for (120 ± 60) s. The seating shall not overturn.	NA
Reclining seating without leg rest (EN 1022:2018, 7.4.4)	The test method applies to all values of $\theta \geq 10^\circ$ and less than 45° and values of γ between 90° and 170° . All other reclining seating without foot rests shall be tested as tilting seating. Load the back of the seating with 8 loading discs and place 3 loading discs onto the front of the seat of the chair at a distance X from the intersection of the seat and back. Apply the loads for (120 ± 60) s. The seating shall not overturn.	PASS
Rearwards stability test for rocking chairs (EN 1022:2018, 7.4.5)	This test replaces the rearwards overturning test from 7.3.6. Load the chair with 8 loading discs so that the discs rest against the chair back. Move the chair forwards as far as is practicable or until the back is vertical. Allow the chair to rock rearwards freely under gravity. The seating shall not overturn.	NA
Loungers (EN 1022:2018, 8)		NA
Strength and durability (EN 12520:2015, 5.4) The strength and durability requirements are fulfilled when during and after testing in accordance with Table 1: <ol style="list-style-type: none"> there are no fractures of any member, joint or component; there are no loosening of joints intended to be rigid; seating fulfils its functions after removal of the test loads; seating fulfils the stability requirements. 		
Seat static load and back static load test (EN 1728:2012, 6.4)	For seating without a back rest, only seat force shall be applied. Load seat not being tested with 750 N. Apply specified seat force 1300 N at the seat loading position. With the seat force maintained, apply specified back force 450N at back loading position or at 100 mm below the top of the back. When the back inclination θ is $\leq 55^\circ$ & $< 70^\circ$ to horizontal: Seat force F_1 (N) = $1300 \times \sin \theta$ Back force F_2 (N) = $(\theta/60^\circ - 0.1666) \times 1300 \times \cos \theta$ When the back inclination θ is $< 55^\circ$ to horizontal: Seat force F_1 (N) = 1300×0.75 Back force F_2 (N) = $1300 \times 0.75 \times \cos \theta$ Repeat the operation for 10 cycles, 10s each cycle. If the item tends to overturn, reduce F_2 (min. 410N) to prevent rearwards overturning.	PASS
Seat front edge static load test (EN 1728:2012, 6.5)	Load seat not being tested with 750 N. Apply the force 1300 N at a point on the seat centre line 100 mm inwards from the front edge of the structure. Repeat the operation for 10 cycles, 10s each cycle. If the seating tends to overturn, reduce the force to a magnitude that just prevents overturning.	PASS



Test Item	Test Method & Test Requirement	Test Result
Foot rest static load test (EN 1728:2012, 6.8)	Not apply to seating with a seat height ≤ 600 mm. Apply a downward force 750N to seat at the seat loading point. Apply a vertical force 1000N acting 80 mm from front edge of the load bearing structure of the foot rest at the point most likely to cause failure. For round cross section ring shaped footrests, apply the force through the centre of the ring cross section. Repeat the operation for 10 cycles, 10s each cycle. If the seating tends to overturn, increase the load on seat to a magnitude that just prevents overturning.	NA
Arm rest sideways static load test (EN 1728:2012, 6.10)	Apply an outward force 300N to one arm rest or to each arm rest of the unit simultaneously at the points along the arm rest most likely to cause failure, but not less than 100 mm from the end of the arm rest structure. Repeat the operation for 10 cycles, 10s each cycle.	PASS
Arm rest downwards static load test (EN 1728:2012, 6.11)	Apply vertical force 700N to the arm rest or to both arm rests simultaneously at the points along the arm rest most likely to cause failure, but not less than 100 mm from the end of the arm rest structure. Repeat the operation for 10 cycles, 10s each cycle.	PASS
Combined seat and back durability test (EN 1728:2012, 6.17)	For seating without a back rest, only seat force shall be applied. Load seat not being tested with 750 N. Apply specified seat force 1000N at the seat loading position. With the seat force maintained, apply specified back force 300N at back loading position or at 100 mm below the top of the back. When the back inclination θ is $\leq 55^\circ$ & $< 70^\circ$ to horizontal: Seat force F_3 (N) = $1000 \times \sin \theta$ Back force F_4 (N) = $(\theta/60^\circ - 0.1666) \times 1000 \times \cos \theta$ When the back inclination θ is $< 55^\circ$ to horizontal: Seat force F_3 (N) = 1000×0.75 Back force F_4 (N) = $1000 \times 0.75 \times \cos \theta$ Repeat the operation for 25000 cycles. If the item tends to overturn, reduce F_4 to prevent rearwards overturning.	PASS
Seat front edge durability test (EN 1728:2012, 6.18)	Apply the vertical force 800N alternately on two points each 80mm from the front edge of the seat structure and as near as possible to either side of the seat but not less than 80mm from the edges. Repeat the test for 20000 cycles. If the item tends to overturn, reduce the force to a magnitude that just prevents overturning.	PASS
Arm rest durability test (EN 1728:2012, 6.20)	Apply the force of 400 N on each arm rest at the point most likely to cause failure, but not less than 100 mm from the front or rear edge of the arm rest length and through the centre of the width of the arm rest, but not more than 100 mm from the inner edge of the arm rest. Repeat the test for 10000 cycles.	PASS
Leg forward static load test (EN 1728:2012, 6.15)	Apply the seat load 1000N to all seat loading positions. Apply a horizontal force 400N centrally to the rear of the seat or to the rear of the most adverse seat position for seating with multiple seating positions, at seat level, in a forward direction. Repeat the operation for 10 cycles, 10s each cycle. If the item tends to overturn, reduce the force to a magnitude that just prevents overturning.	PASS



Test Item	Test Method & Test Requirement	Test Result
Leg sideways static load test (EN 1728:2012, 6.16)	Apply the seat load 1000N at a suitable position across the seat but not more than 150 mm from the unloaded edge of the seat. Apply a horizontal force 300N centrally to the unrestrained side of the seat, at seat level, in a direction towards the restrained feet. Repeat the operation for 10 cycles, 10s each cycle. If the item tends to overturn, reduce the force to a magnitude that just prevents overturning.	PASS
Seat impact test (EN 1728:2012, 6.24)	Allow the seat impactor to fall freely from a height 180 mm onto the seat loading position. Apply the operation for 10 cycles. Repeat the test at one other position considered likely to cause failure, but not less than 100 mm from any edge of the seat.	PASS
Backwards fall test (EN 1728:2012, 6.28)	This test is only for single seating units where the back will be the first part of the structure to strike the floor and the force used to overturn the chair rearwards is less than 30 N. Apply a rearward horizontal load to a point 50 mm below the top of the back rest in the centre of the back rest. Push the top of the back rest rearwards and allow it to fall freely on its back onto the rubber faced test floor without initial force or velocity. Repeat the operation for 5 cycles.	NA
Back impact test (EN 1728:2012, 6.25)	This test is for all seating not tested in accordance with Backwards Fall Test. With the front legs, feet or castors restrained by stops from moving forward, strike the structure of the centre of the top outside of the back with the impact hammer through a height 120 mm (or angle 28°). Repeat the operation for 10 cycles.	PASS
Information for use (EN 12520:2015, 6)		
Information for use (EN 12520:2015, 6)	Information for use shall be available in the language of the country in which it will be delivered to the end user. It shall contain at least the following details: a) assembly instructions, where applicable; b) instructions for the care and maintenance of the seating; c) if the seating is fitted with seat height adjustments with energy accumulators, an additional note is required pointing out that only trained personnel may replace or repair seat height adjustment components with energy accumulators.	PASS

Remark:

1. NA = Not applicable



Test conducted: In accordance with EN 13759:2012 Furniture – Operating mechanisms for seating and sofa-beds – Test methods

Test result:

Test Item	Test Requirements	Test Result
Durability	Operate the convertible sofa-bed for 10000 cycles. Requirement: No visible damage was found. Functional check was normal.	PASS

Remark:

Operation action:

For convertible sofa-bed:

- c) actions required to convert the bed into a sofa,
- d) actions required to convert a sofa into a bed.

Sample Information

Overall dimension: 872 mm - 1100 mm (L)×2000 mm (W)×615 mm - 855 mm (H)
Weight: 39.50 kg



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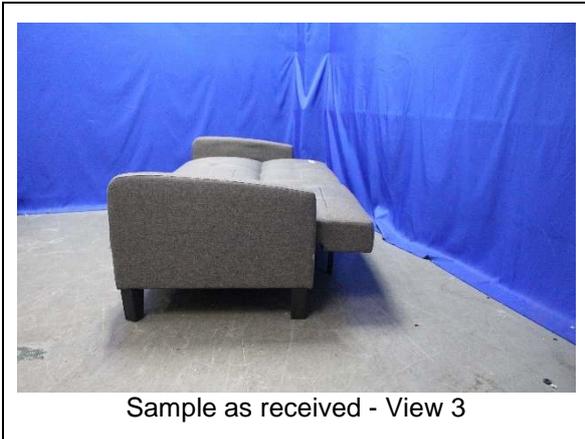
Photo Appendix



Sample as received - View 1



Sample as received - View 2



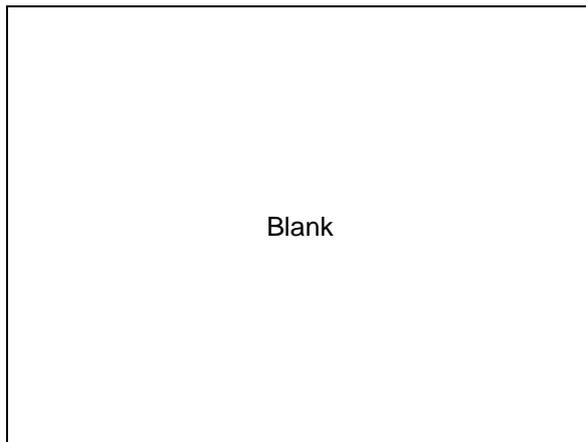
Sample as received - View 3



Sample as received - View 4



Sample as received - View 5



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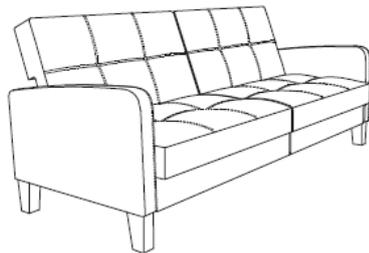
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Information for use:



2211429WC
Convertible Futon
Canapé-lit
 Grey
 Gris

Weight Limit / Limite de Poids: 600 Lb / 272 Kg



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 Merci d'avoir acheté un produit de DHP !

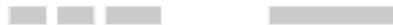


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L.J. - 2018.10.29

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 中国·浙江·安吉县阳光工业园二区阳光大道301号 邮编:313300 t (86-572) 5018825 f (86-572) 5018829 e sgs.china@sgs.com

Read Before Beginning Assembly

- Call our toll free number if you need assistance.
- Work in a spacious area, preferably on a carpet, near where the unit will be used.
- Recommended # of people needed for assembly: 2 (however it is always better to have an extra hand). Estimated assembly time is 30 min.
- Make sure all parts are included. Most parts are labeled or stamped on the raw edge.
- Read each step carefully. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.
- You can visit our site <https://helpcenter.dhpfurniture.com> (Scan below QR-code if you possess a smartphone or tablet) for assembly videos and more!



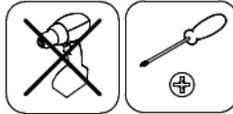
Avant de commencer l'assemblage

- Si vous avez besoin d'aide, appelez notre service à la clientèle sans frais.
- Travaillez dans un endroit spacieux, préféablement à proximité de l'endroit où le meuble sera utilisé.
- Nombre de personnes recommandé pour l'assemblage: 2 (cependant il vaut mieux toujours d'avoir une main supplémentaire). Le temps d'assemblage estimé est de 30 min.
- Assurez-vous que toutes les pièces sont incluses. La plupart des pièces sont étiquetées ou estampées sur le côté non fini.
- Lire attentivement chaque étape avant de débiter. Il est très important que chaque étape de montage soit exécutée dans le bon ordre pour éviter des difficultés lors de l'assemblage.
- Vous pouvez visiter notre site <https://helpcenter.dhpfurniture.com> (Scannez ci-dessous le code QR si vous possédez un smartphone ou une tablette) pour les vidéos d'assemblage et plus encore!



Caution

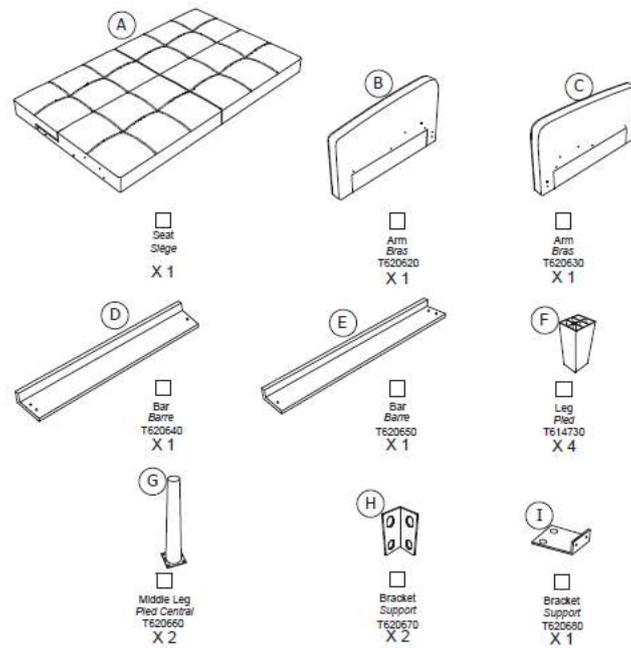
- This product is designed for home use and not intended for commercial use.
- This product contains small components. Please ensure that they are kept away from small children.
- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.
- You will need a phillips headed screwdriver to assemble this product.



Caution

- Ce produit est conçu pour un usage domestique et n'est pas destiné à des fins commerciales.
- Ce produit contient des petits composants. S'il vous plaît assurez-vous qu'ils sont gardés loin des petits enfants.
- Ne pas utiliser d'outils électriques pour assembler votre mobilier. Les outils électriques risquent d'endommager les pièces.
- Vous aurez besoin d'un tournevis cruciforme pour assembler ce produit.

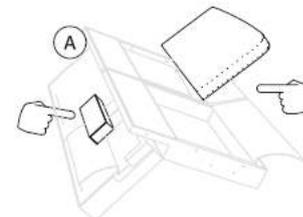
3



Parts / Pièces

Replacement Parts, visit www.dhpfurniture.com/eng/replacement-parts
Pièces de rechange, visitez www.dhpfurniture.com/fr/replacement-parts

- ▲ All in 1 big box!
Tout dans 1 grosse boîte!
- ▲ There are inner box(es) that include components required to complete this assembly.
Il y a des boîte(s) intérieure(s) qui contiennent les composants pour compléter l'assemblage.
- ☑ Before you throw away the package, please use the Check Box to identify the parts and ensure that you have all the parts needed for the assembly.
Avant de jeter l'emballage, s'il vous plaît utiliser la case à cocher pour identifier les pièces et assurez-vous que vous avez toutes les pièces nécessaires à l'assemblage.



- ▲ Some parts will be found in the compartment under the Seat as shown.
Certaines pièces peuvent être trouvées dans le compartiment sous le siège comme indiqué.

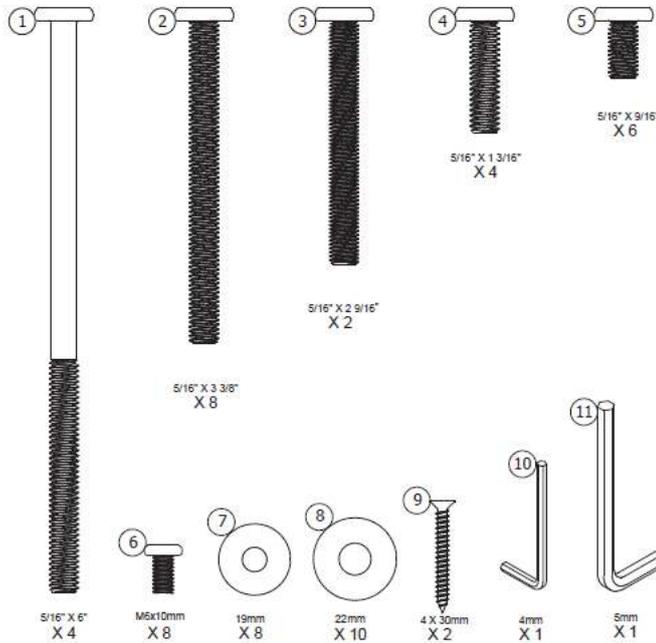
4



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Hardware Pack Quincaillerie

Hardware Pack # / Emballage coque #: T2211429WC-00

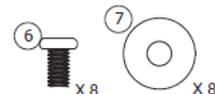
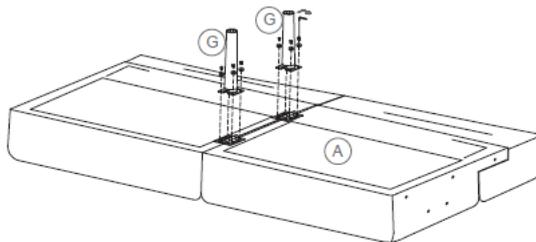
- Hardware Note:**
Please do not completely tighten all the hardware, until the entire assembly is complete, unless indicated otherwise in the step-by-step instructions.
- Remarque:**
Ne serrez pas complètement les boulons jusqu'à ce que l'ensemble est achevé, sauf indication contraire dans les instructions étape par étape.

5

Step 1

Attach G to A with 6 and 7 as shown.

Attacher G à A avec 6 et 7, tel qu'illustré.



6

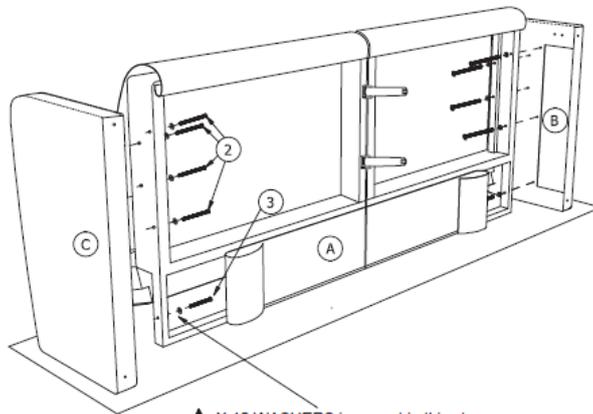


SGS-CSTC (Shanghai) Technical Services Co., Ltd.
Anji Branch Hardwares

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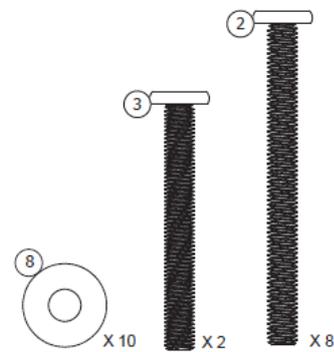


▲ X 10 WASHERS is a must in this step.
X 10 RONDELLES sont indispensables dans cette étape.

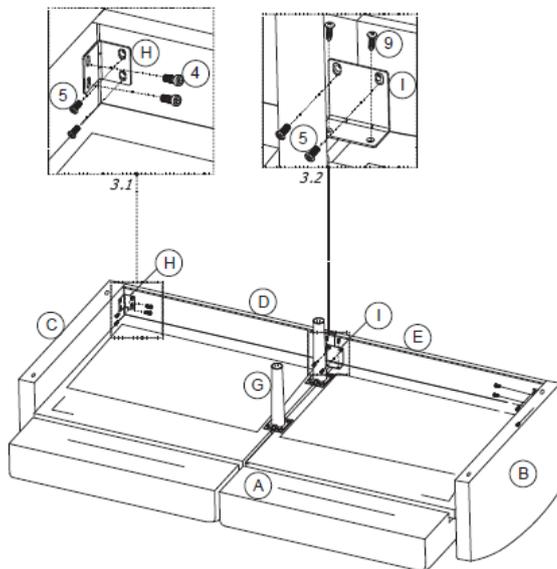
Step 2

Attach B&C to A with 2, 3 and 8 as shown.

Attacher B et C à A avec 2, 3 et 8, tel qu'illustré.



7



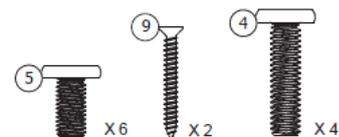
Step 3

3.1 Attach H to B, C, D & E with 4 and 5 as shown.

3.1 Attacher H et B, C à D, E avec 4 et 5, tel qu'illustré.

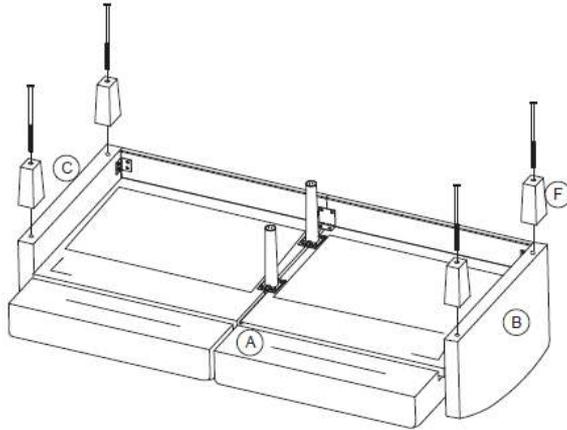
3.2 Attach I to A, D & E with 5 and 9 as shown.

3.2 Attacher I et A, D à E avec 5 et 9, tel qu'illustré.



8

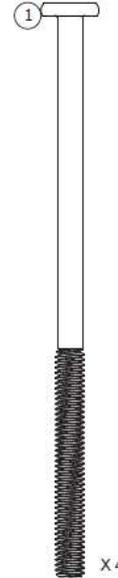




Step 4

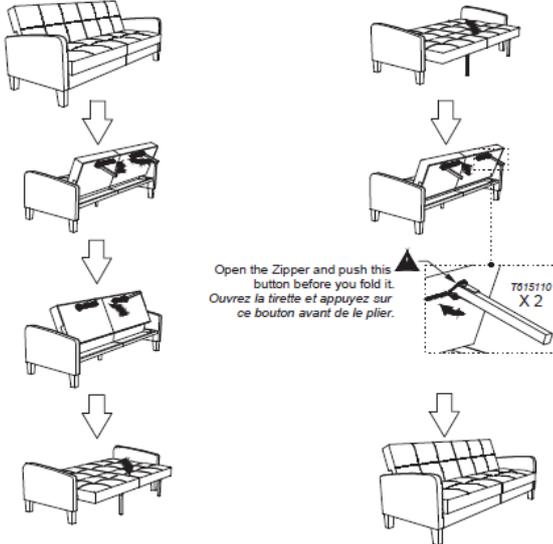
Attach F to B&C with ① as shown.

Attacher F à B et C avec ①, tel qu'illustré.



9

▲ Weight Limits / Limit de Poids: 600 Lbs / 272 Kgs



Helpful Hints Conseils utiles

- Move your new furniture carefully, with two people lifting and carrying the unit to its new location.
- Your DHP furniture can be disassembled and reassembled to move.
- Clean the product with a soft damp cloth. DO NOT use harsh chemicals or abrasive cleaners.
- Some parts have been pre-assembled for this item. They are illustrated on this page and available for replacement.

- Déplacez votre nouveau mobilier avec soin, nous recommandons deux personnes pour soulever et transporter le mobilier vers son nouvel emplacement.
- Votre mobilier DHP peut être démonté et réassemblé pour faciliter les déménagements.
- Nettoyez le produit avec un chiffon doux. NE PAS utiliser de produits chimiques ou abrasifs.
- Certaines pièces ont été pré-assemblées pour ce produit. Ils sont illustrés sur cette page et disponibles pour le remplacement.

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End of Report



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